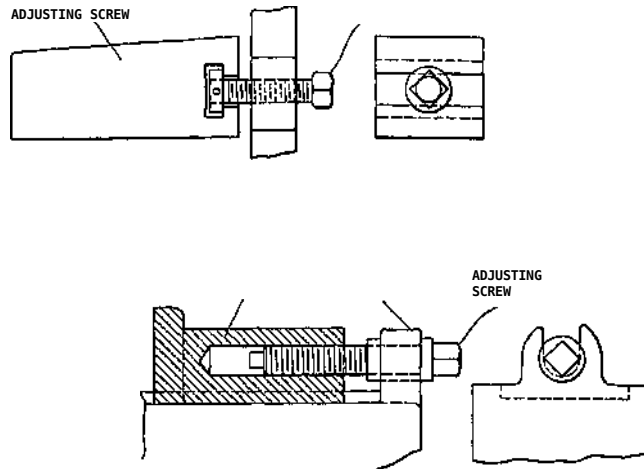
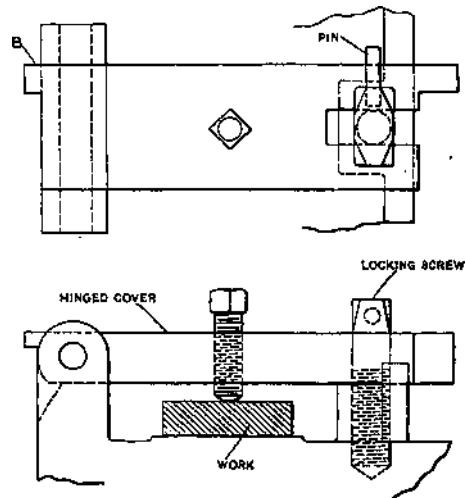


a sufficient number of pieces to be machined to warrant making a good tool.

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**Fig. 53. Sliding Clamps**



**Fig. 54. Hinged Cover with Locking and Clamp Screw**

A method of holding a piece of work with an oval-shaped flange is shown in Fig. 52. This piece is held between V-blocks, one of which is stationary while the other is moved by a screw.